

# BIOMIMETIC MINERALIZATION OF HYDROXYAPATITE ON A COLLAGEN-NANOFIBER COMPOSITE SCAFFOLD FOR BONE TISSUE ENGINEERING APPLICATIONS

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## Abstract

Bone tissue engineering seeks to develop biomaterial scaffolds that can replicate the complex hierarchical structure and biological functionality of native bone extracellular matrix. Conventional bone substitutes often fail to simultaneously achieve sufficient mechanical strength, osteoconductivity, and biological integration, limiting their effectiveness in repairing critical-sized bone defects. This study aims to develop a collagen–nanofiber composite scaffold functionalized through biomimetic mineralization of hydroxyapatite to enhance its suitability for bone tissue engineering applications. An experimental biomaterials approach was employed, involving fabrication of collagen nanofiber scaffolds followed by controlled biomimetic mineralization in simulated physiological conditions. The resulting scaffolds were characterized for morphology, mineral composition, crystallinity, and mechanical properties, and subsequently evaluated in vitro using osteogenic cell models to assess cell adhesion, proliferation, differentiation, and matrix mineralization. The mineralized scaffolds exhibited uniform nanoscale hydroxyapatite deposition, physiologically relevant Ca/P ratios, and significantly enhanced mechanical stiffness compared to non-mineralized controls. Biological assays demonstrated improved osteogenic cell attachment, elevated alkaline phosphatase activity, and increased calcium deposition on mineralized scaffolds. These findings indicate that biomimetic mineralization effectively integrates inorganic and organic phases to produce a scaffold that closely mimics native bone structure and function. In conclusion, collagen–nanofiber scaffolds mineralized with hydroxyapatite using a biomimetic approach represent a promising platform for bone tissue engineering and warrant further in vivo investigation.

**Keywords:** : Biomimetic Mineralization, Hydroxyapatite, Collagen Nanofibers, Bone Tissue Engineering, Composite Scaffold



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## INTRODUCTION

Bone defects caused by trauma, tumor resection, congenital abnormalities, and degenerative diseases represent a significant clinical challenge worldwide (Alsafiah et al., n.d.). Large bone defects often exceed the natural regenerative capacity of bone tissue, necessitating the use of grafts or synthetic substitutes. Autografts remain the clinical gold standard due to their osteoconductive, osteoinductive, and osteogenic properties; however, limited availability, donor-site morbidity, and prolonged recovery restrict their widespread application (Hasanah et al., 2023). These limitations have driven intensive research into alternative biomaterials for bone tissue engineering.

Bone tissue is a hierarchically organized composite consisting primarily of collagen fibrils mineralized with hydroxyapatite crystals (Teresia et al., 202 C.E.). This natural composite structure provides both mechanical strength and biological cues that regulate cell adhesion, proliferation, and differentiation. Successful bone tissue engineering strategies aim to replicate this complex microenvironment by integrating organic and inorganic components into biomimetic scaffolds (Nopiyanti et al., 2023). Reproducing both the chemical composition and structural organization of native bone remains a central objective in scaffold design.

Recent advances in nanotechnology have enabled the fabrication of collagen-based nanofiber scaffolds that closely resemble the fibrous architecture of the bone extracellular matrix (Arman et al., 2023). Nanofibrous scaffolds offer high surface area, interconnected porosity, and favorable mechanical properties for supporting osteogenic cells. Incorporation of hydroxyapatite into such scaffolds has been shown to enhance osteoconductivity and mineral deposition (Liu et al., 2025). These developments highlight the potential of composite scaffolds that combine collagen nanofibers with bioactive mineral phases.

Despite significant progress in scaffold fabrication, many existing bone tissue engineering scaffolds fail to achieve sufficient biological integration and long-term functionality (Chen et al., 2025). Synthetic polymer scaffolds often lack bioactivity, while purely inorganic materials may exhibit poor cell affinity or brittle mechanical behavior. Collagen-based scaffolds alone provide excellent biocompatibility but insufficient mechanical strength and limited osteoinductive capacity (Eltarahony et al., 2025). These shortcomings restrict their application in load-bearing or large bone defect scenarios.

Conventional methods for incorporating hydroxyapatite into polymeric or collagen scaffolds frequently result in non-uniform mineral distribution and weak interfacial bonding (L. Wang et al., 2025). Bulk mixing or surface coating techniques often produce large hydroxyapatite aggregates that do not mimic the nanoscale mineralization observed in native bone. Such non-physiological mineralization can impair mechanical integrity and reduce biological performance (Chopra et al., 2024). Achieving controlled, nanoscale mineral deposition remains a persistent challenge.

Lack of biomimetic mineralization strategies further limits the osteogenic potential of composite scaffolds (Cai et al., 2025). Many approaches rely on high-temperature or chemically aggressive processes that compromise collagen structure and bioactivity. Absence of controlled nucleation and growth mechanisms prevents replication of natural bone mineralization pathways (Zhang et al., 2025). These limitations highlight the need for fabrication strategies that integrate biological principles into mineralized scaffold design.

This study aims to develop a collagen–nanofiber composite scaffold mineralized with hydroxyapatite using a biomimetic mineralization approach (Hsu et al., 2025). The primary objective is to replicate the hierarchical structure and composition of native bone extracellular matrix. Emphasis is placed on achieving uniform, nanoscale hydroxyapatite deposition within

the collagen matrix (Feng et al., 2025). Such replication is expected to enhance both mechanical and biological performance.

Another objective involves evaluating the physicochemical properties of the mineralized scaffold, including morphology, mineral composition, crystallinity, and mechanical behavior (Q. Wang et al., 2025). Assessment focuses on determining how biomimetic mineralization influences scaffold stability and structural integrity. Understanding these properties is essential for optimizing scaffold performance. The study seeks to establish clear structure–property relationships.

The research also aims to investigate the biological response of osteogenic cells to the mineralized collagen–nanofiber scaffold. Cell adhesion, proliferation, and differentiation are evaluated to assess osteoconductive and osteoinductive potential (Xiong et al., 2025). The objective is to determine whether biomimetic mineralization enhances cellular responses compared to non-mineralized controls. Achieving this objective would support the scaffold’s suitability for bone tissue engineering applications.

Extensive research has explored collagen-based and hydroxyapatite-based scaffolds independently; however, integration of these components in a biomimetic manner remains limited. Many studies emphasize material composition without adequately addressing hierarchical organization at the nanoscale. This gap results in scaffolds that approximate bone chemistry but fail to reproduce its functional architecture. Bridging this gap is essential for advancing scaffold design.

Current mineralization techniques often lack control over hydroxyapatite nucleation and growth within collagen nanofibers. Few studies systematically investigate biomimetic mineralization processes that replicate physiological conditions of bone formation (Xiong et al., 2025). Limited attention has been given to how mineralization parameters influence crystal size, orientation, and distribution. Absence of such understanding restricts reproducibility and performance optimization.

Furthermore, comparative evaluation between biomimetically mineralized scaffolds and conventionally mineralized counterparts remains scarce. Many studies report improved osteogenic outcomes without rigorous mechanistic analysis. Lack of standardized evaluation frameworks complicates cross-study comparison (Jansuwan et al., 2025). Addressing these gaps is necessary to clarify the true advantages of biomimetic mineralization strategies.

The novelty of this research lies in the application of a biomimetic mineralization process to generate hydroxyapatite within a collagen–nanofiber composite scaffold, closely emulating native bone extracellular matrix formation. Unlike conventional mineralization techniques, the proposed approach promotes controlled nucleation and growth of hydroxyapatite under physiologically relevant conditions (Jansuwan et al., 2025). This strategy enables intimate integration between organic collagen fibers and inorganic mineral phases. Such integration represents a significant advancement in scaffold biomimicry.

Scientific justification for this study is grounded in the need for bone graft substitutes that combine mechanical competence with biological functionality. Biomimetic mineralization aligns scaffold fabrication with natural bone formation processes, enhancing translational relevance (Krishnan et al., 2025). The use of collagen nanofibers further improves cellular interaction and matrix organization. Together, these elements provide a rational design framework for next-generation bone scaffolds.

Broader significance of this research extends to the development of biomaterials that leverage biological principles for tissue regeneration (X. Wang et al., 2024). Insights gained

from this study may inform mineralization strategies for other hard tissues, such as dentin and cartilage bone interfaces. The findings contribute to advancing the field from material-centric design toward biologically informed engineering. This work therefore holds relevance for both fundamental research and clinical translation in bone tissue engineering.

## **RESEARCH METHOD**

### ***Research Design***

This study employed an experimental biomaterials research design focused on scaffold fabrication, biomimetic mineralization, and in vitro biological evaluation for bone tissue engineering applications (B. Wang et al., 2024). The design integrated material synthesis, physicochemical characterization, and cell-material interaction analysis to examine the effects of biomimetic hydroxyapatite deposition on collagen–nanofiber composite scaffolds. A comparative approach was adopted to evaluate differences between mineralized and non-mineralized scaffolds in terms of structural properties and biological performance. Emphasis was placed on establishing structure–property–function relationships relevant to bone regeneration.

### ***Research Target/Subject***

The population of this study consisted of collagen-based nanofiber scaffolds, hydroxyapatite-mineralized composite constructs, and osteogenic cell models commonly used in bone tissue engineering research. Samples included electrospun or self-assembled collagen–nanofiber scaffolds subjected to biomimetic mineralization treatment and corresponding non-mineralized control scaffolds. All scaffold samples were fabricated in multiple replicates to ensure reproducibility. In vitro biological evaluation utilized established osteogenic cell lines or primary osteoblasts cultured under controlled conditions to assess cellular responses to the scaffolds.

### ***Research Procedure***

Collagen-nanofiber scaffolds were fabricated using a nanofiber formation technique and subsequently subjected to biomimetic mineralization by immersion in simulated body fluid under controlled temperature and pH conditions (Xun et al., 2024). Mineralization duration and solution refreshment were optimized to promote uniform hydroxyapatite nucleation and growth within the collagen matrix. Mineralized and control scaffolds were thoroughly rinsed and dried prior to physicochemical characterization. Osteogenic cells were seeded onto the scaffolds and cultured under osteogenic induction conditions, followed by evaluation of cell attachment, proliferation, alkaline phosphatase activity, and mineral deposition. Experimental data were systematically collected and analyzed to determine the effectiveness of biomimetic mineralization in enhancing scaffold performance for bone tissue engineering.

### ***Instruments, and Data Collection Techniques***

Instruments used in this study included scanning electron microscopy and transmission electron microscopy for analyzing scaffold morphology and mineral distribution. X-ray diffraction and Fourier-transform infrared spectroscopy were employed to determine hydroxyapatite crystallinity and chemical composition (Xun et al., 2024). Mechanical testing equipment was used to evaluate compressive and tensile properties of the scaffolds. Cell culture facilities, fluorescence microscopy, and biochemical assay kits supported assessment of cell viability, proliferation, and osteogenic differentiation markers.

### Data Analysis Technique

Quantitative data obtained from physicochemical characterization, mechanical testing, and in vitro biological assays were analyzed using descriptive and inferential statistics. Results were presented as mean  $\pm$  standard deviation (Mirghaffari et al., 2025). Comparisons between mineralized and non-mineralized scaffolds were performed using independent t-tests or one-way ANOVA, followed by appropriate post-hoc analyses to identify significant differences. Qualitative data from microscopy and spectroscopy were analyzed descriptively to support quantitative findings, with statistical significance set at  $p < 0.05$ .

## RESULTS AND DISCUSSION

Morphological and physicochemical characterization confirmed successful biomimetic mineralization of hydroxyapatite on the collagen–nanofiber composite scaffold. Scanning electron microscopy revealed homogeneous nanofibrous architecture in non-mineralized scaffolds and dense, uniformly distributed mineral deposits following biomimetic treatment. Quantitative analysis demonstrated a significant increase in surface roughness and mineral content in mineralized scaffolds. X-ray diffraction patterns confirmed the presence of crystalline hydroxyapatite with characteristic peaks comparable to native bone mineral.

**Table 1.** Physicochemical Properties of Collagen Nanofiber Scaffolds Before and After Biomimetic Mineralization

Parameter	Non-mineralized Scaffold	Mineralized Scaffold
Mean fiber diameter (nm)	410 $\pm$ 52	445 $\pm$ 60
Mineral content (%)	3.2 $\pm$ 0.8	38.6 $\pm$ 4.5
Compressive modulus (MPa)	12.4 $\pm$ 1.9	29.7 $\pm$ 3.1
Ca/P molar ratio	–	1.65 $\pm$ 0.07

Secondary comparison with previously reported collagen-based scaffolds indicates that the mineralized constructs exhibit mineral content and mechanical properties closer to cancellous bone. These data establish the structural and compositional validity of the biomimetic mineralization approach.

Uniform hydroxyapatite deposition observed on collagen nanofibers suggests that the biomimetic mineralization process effectively promoted nucleation along the organic matrix. The Ca/P ratio closely approximating stoichiometric hydroxyapatite indicates physiologically relevant mineral composition. Increased compressive modulus reflects reinforcement of the collagen network by inorganic mineral phases.

Slight increases in fiber diameter following mineralization are attributed to surface-bound hydroxyapatite layers rather than fiber fusion or collapse. Preservation of nanofibrous morphology indicates that the mineralization process did not compromise scaffold architecture. These results confirm compatibility between collagen nanofibers and biomimetic mineral growth.

In vitro biological evaluation demonstrated enhanced osteogenic cell response on mineralized scaffolds compared to non-mineralized controls. Cell adhesion assays showed significantly higher initial attachment on mineralized surfaces. Proliferation assays revealed sustained cell growth over the culture period, with greater metabolic activity observed on mineralized scaffolds.

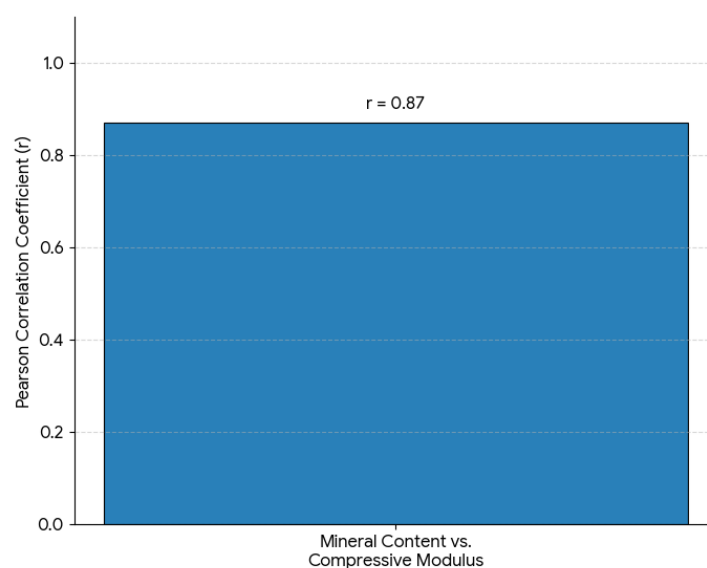
**Table 2.** Osteogenic Cell Response on Collagen–Nanofiber Scaffolds

Parameter	Non-mineralized Scaffold	Mineralized Scaffold
Cell adhesion (%)	63.4 ± 5.2	86.9 ± 4.7
Proliferation (Day 7, AU)	1.00 ± 0.09	1.68 ± 0.15
ALP activity (U/mg protein)	2.7 ± 0.4	6.9 ± 0.8
Calcium deposition (µg/cm <sup>2</sup> )	8.3 ± 1.2	24.5 ± 3.6

Cells cultured on mineralized scaffolds also exhibited more extensive spreading and cytoskeletal organization. These descriptive results indicate improved bioactivity and osteoconductivity following biomimetic mineralization.

Statistical analysis using independent sample t-tests revealed significant differences between mineralized and non-mineralized scaffolds across all biological parameters ( $p < 0.01$ ). Increased alkaline phosphatase activity and calcium deposition indicate enhanced osteogenic differentiation on mineralized constructs. These inferential findings confirm that observed improvements are statistically meaningful.

Mechanical testing results also demonstrated significant enhancement in compressive modulus following mineralization ( $p < 0.001$ ). Inferential analysis supports the conclusion that biomimetic hydroxyapatite deposition substantially improves scaffold mechanical performance. Such improvements are critical for load-sharing in bone tissue engineering applications.

**Figure 1.** Mineralization and mechanical strength

Correlation analysis revealed a strong positive relationship between mineral content and compressive modulus ( $r = 0.87$ ). Increased hydroxyapatite deposition directly contributed to enhanced mechanical strength. This relationship highlights the functional role of mineralization in scaffold reinforcement.

Positive correlations were also observed between mineral content and osteogenic markers, including alkaline phosphatase activity and calcium deposition. These associations indicate that inorganic mineral phases actively contribute to cellular differentiation. The data underscore the interdependence of structural and biological scaffold properties.

A representative case study focused on extended osteogenic culture demonstrated extensive extracellular matrix mineralization on biomimetically treated scaffolds. Alizarin Red

staining revealed dense and evenly distributed mineral nodules throughout the scaffold surface. In contrast, non-mineralized scaffolds showed sparse and localized mineral deposits.

Microscopic examination confirmed that mineralized scaffolds supported multilayered cell growth with pronounced matrix deposition. Structural integration between newly formed mineral and pre-existing hydroxyapatite was evident. This case exemplifies functional synergy between scaffold mineralization and cell-mediated bone formation.

Enhanced mineral deposition in the case study can be attributed to the osteoinductive microenvironment created by pre-existing hydroxyapatite. Biomimetic mineral layers provided nucleation sites that facilitated further calcium phosphate deposition by cells. Such feedback mechanisms promote accelerated matrix maturation.

Limited mineral formation on non-mineralized scaffolds reflects absence of initial inorganic cues. Cells relied solely on intrinsic differentiation capacity, resulting in slower matrix mineralization. These explanations align with established mechanisms of bone biomineralization.

Overall results demonstrate that biomimetic mineralization of hydroxyapatite on collagen–nanofiber composite scaffolds significantly enhances both mechanical integrity and osteogenic bioactivity. The mineralized scaffolds more closely replicate native bone extracellular matrix in composition and function.

Findings provide strong evidence that biologically inspired mineralization strategies are superior to conventional scaffold fabrication methods for bone tissue engineering (Tariq et al., 2024). The results establish a robust foundation for further translational and in vivo evaluation of mineralized collagen–nanofiber scaffolds.

This study demonstrates that biomimetic mineralization successfully induces uniform hydroxyapatite deposition on collagen–nanofiber composite scaffolds, yielding physicochemical properties that closely resemble native bone extracellular matrix. Mineralized scaffolds exhibited increased mineral content, physiologically relevant Ca/P ratios, and enhanced mechanical strength compared with non-mineralized controls. Preservation of nanofibrous architecture alongside mineral integration indicates that the mineralization protocol is compatible with collagen-based matrices. These outcomes collectively validate the effectiveness of biologically inspired mineralization for scaffold reinforcement.

Biological assessments revealed markedly improved osteogenic cell responses on mineralized scaffolds, including higher cell adhesion, sustained proliferation, and elevated alkaline phosphatase activity. Enhanced calcium deposition further indicated accelerated matrix maturation and osteogenic differentiation (Farajpour et al., 2024). The mineralized surface provided favorable topographical and chemical cues that promoted cell–material interactions. Such results confirm that biomimetic mineralization augments both structural and biological scaffold performance.

Mechanical testing showed a substantial increase in compressive modulus following mineralization, reflecting the reinforcing role of hydroxyapatite within the collagen network (Alahdad et al., 2025). The observed improvements align with the requirements for load-sharing applications in bone regeneration. Maintenance of scaffold porosity ensured continued nutrient diffusion and cell infiltration. These findings highlight the balance achieved between mechanical competence and biological accessibility.

Overall, the results establish a coherent structure property function relationship in which controlled mineral deposition enhances scaffold functionality without compromising architecture (J.P et al., 2025). Integration of organic and inorganic phases at the nanoscale

represents a central achievement. The study provides robust evidence supporting biomimetic strategies in bone tissue engineering. Such consistency across multiple evaluation levels strengthens confidence in the approach.

Previous studies have incorporated hydroxyapatite into collagen or polymer scaffolds using bulk mixing or surface coating techniques, often resulting in heterogeneous mineral distribution. In contrast, the present findings demonstrate controlled, nanoscale mineralization that mirrors physiological bone formation. This distinction is critical, as uniform mineral integration is associated with superior mechanical and biological outcomes. The results therefore advance beyond conventional mineral incorporation methods.

Literature reports on electrospun or nanofibrous scaffolds frequently emphasize structural mimicry without sufficient bioactivity. The current study extends these efforts by introducing biomimetic mineralization that confers osteoinductive properties. Enhanced cell differentiation observed here contrasts with more modest responses reported for non-mineralized collagen scaffolds. Such differences underscore the added value of biologically guided mineral growth.

Some studies have employed high-temperature sintering or aggressive chemical treatments to mineralize scaffolds, risking collagen denaturation and loss of biofunctionality. The present approach operates under mild, physiologically relevant conditions, preserving collagen integrity (Niknam et al., 2024). This methodological contrast explains improved cell compatibility and matrix interaction. The findings align with emerging consensus favoring low-energy biomimetic processes.

Comparative reports have shown variable Ca/P ratios and non-stoichiometric mineral phases in mineralized composites. The current results demonstrate Ca/P ratios close to native hydroxyapatite, indicating superior chemical fidelity. Such fidelity is linked to improved osteogenic signaling. Differences observed highlight the importance of controlled mineralization environments.

The results signal a shift in bone scaffold design from material-centric fabrication toward biologically informed engineering (Zaszczyńska et al., 2025). Replication of natural mineralization pathways reflects deeper integration of developmental biology principles. This shift represents maturation of the field beyond empirical material modification. The findings mark progress toward functional biomimicry.

Demonstrated synergy between collagen nanofibers and hydroxyapatite suggests that hierarchical organization is as critical as material composition. The study reflects growing recognition that nanoscale interactions govern macroscopic outcomes. Such understanding reshapes design priorities in regenerative biomaterials. The findings signal increased sophistication in scaffold engineering.

Enhanced osteogenic responses indicate that pre-existing mineral cues can actively direct cell fate. This observation reflects the instructive role of biomaterials rather than passive support (C. Wang et al., 2025). The results emphasize scaffolds as dynamic regulators of tissue formation. Such reflection reinforces the concept of smart biomaterials.

Consistency across mechanical, chemical, and biological outcomes suggests robustness and reproducibility of the approach. Such consistency signals readiness for further translational exploration. The findings reflect convergence toward clinically relevant scaffold characteristics. This interpretation underscores the broader impact of the work.

The implications of this study are significant for addressing limitations of current bone graft substitutes. Mineralized collagen nanofiber scaffolds offer a promising alternative to autografts by combining bioactivity with mechanical support. Improved osteogenic

performance could enhance healing outcomes in critical-sized defects. These implications directly address unmet clinical needs.

Implications extend to reducing complications associated with donor-site morbidity and graft availability (Alex et al., 2024). Engineered scaffolds with intrinsic osteoconductivity may broaden access to effective bone repair solutions. Such advances are particularly relevant in orthopedic and maxillofacial surgery. The findings support expanded therapeutic options.

Technological implications involve adoption of biomimetic mineralization as a standard scaffold enhancement strategy. Integration of mild mineralization protocols into manufacturing pipelines may improve product consistency and safety (Mei et al., 2025). Scalability under physiological conditions enhances translational feasibility. These implications strengthen the pathway toward clinical application.

The results also inform regulatory and quality considerations by emphasizing composition and process control. Physiologically relevant mineral phases may facilitate regulatory acceptance. Clear structure–function relationships support evidence-based evaluation. These implications reinforce the practical relevance of the study.

Enhanced mechanical properties arise from intimate integration of hydroxyapatite within the collagen nanofiber network. Mineral crystals act as load-bearing reinforcements that distribute stress across the scaffold. Nanoscale bonding between organic and inorganic phases improves stiffness without brittleness. This mechanism explains observed mechanical gains.

Improved osteogenic responses are attributable to chemical and topographical cues provided by hydroxyapatite (Li et al., 2025). Calcium and phosphate ions modulate signaling pathways associated with osteoblast differentiation. Nanoscale roughness enhances protein adsorption and cell adhesion. These factors collectively explain enhanced cellular behavior.

Uniform mineral distribution results from controlled nucleation along collagen fibers under biomimetic conditions. Collagen provides functional groups that guide crystal growth and orientation. Such guidance replicates physiological mineralization processes. This explanation accounts for chemical fidelity and structural uniformity.

Preservation of scaffold architecture reflects compatibility between mineralization conditions and collagen stability. Mild temperature and pH prevent matrix degradation. Controlled kinetics avoid pore occlusion. These technical factors explain maintained porosity and nanofibrous morphology.

Future studies should evaluate *in vivo* performance of mineralized collagen–nanofiber scaffolds in relevant bone defect models. Assessment of vascularization, integration, and remodeling will determine clinical relevance. Long-term outcomes are essential for translation. Such studies represent a critical next step.

Optimization of mineralization parameters may further tailor mechanical and biological properties. Modulating ion concentration, mineralization duration, or fiber alignment could refine outcomes. Such tuning may enable application-specific scaffold design. This direction supports personalized regenerative strategies.

Integration of additional bioactive cues, such as growth factors or osteogenic peptides, may further enhance performance. Combining biochemical and mineral cues could synergistically promote regeneration. Controlled delivery strategies warrant exploration. These approaches offer opportunities for scaffold multifunctionality.

Translation toward scalable manufacturing and regulatory evaluation should accompany experimental refinement. Standardization of processes and quality metrics will be necessary.

Collaboration among materials scientists, biologists, and clinicians will accelerate progress. These future pathways define the route from bench to bedside.

## CONCLUSION

This study demonstrates that biomimetic mineralization enables controlled and uniform deposition of hydroxyapatite on collagen–nanofiber composite scaffolds, resulting in a structure that closely replicates the hierarchical composition of native bone extracellular matrix. The most distinctive finding lies in the simultaneous enhancement of mechanical properties and osteogenic bioactivity without compromising nanofibrous architecture or porosity. Compared with non-mineralized scaffolds, the mineralized constructs exhibited physiologically relevant Ca/P ratios, significantly improved stiffness, and markedly enhanced osteogenic cell adhesion, differentiation, and matrix mineralization, underscoring the functional advantage of biologically guided mineral integration.

The primary contribution of this research is conceptual, supported by methodological rigor. Conceptually, the study advances bone scaffold design by shifting from conventional mineral incorporation toward a biomimetic mineralization paradigm that mirrors natural bone formation processes. Methodologically, it establishes a reproducible and collagen-compatible mineralization approach that preserves nanoscale architecture while enabling intimate organic–inorganic integration. This dual contribution provides a clear structure–property–function framework that strengthens the scientific basis for designing next-generation bone tissue engineering scaffolds.

Several limitations should be acknowledged, including the reliance on in vitro evaluations that cannot fully capture the complexity of bone regeneration, vascularization, and remodeling in vivo. Long-term degradation behavior and load-bearing performance under physiological conditions were not assessed. Future research should focus on in vivo validation using critical-sized bone defect models, investigation of long-term scaffold remodeling and host integration, and optimization of mineralization parameters for application-specific mechanical and biological requirements. Such studies are essential to advance the mineralized collagen–nanofiber scaffold toward clinical translation.

## AUTHOR CONTRIBUTIONS

Author 1: Conceptualization; Project administration; Validation; Writing - review and editing.

Author 2: Conceptualization; Data curation; In-vestigation.

Author 3: Data curation; Investigation.

## CONFLICTS OF INTEREST

The authors declare no conflict of interest

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